

BUREAU VERITAS
Certification



Certificate

N°: 1096-001 EN

Awarded to

Stephan S.A

HEAD OFFICE (Legal Office)
Route Henri Stephan, 2 - 1762 - Givisiez - Suisse

PRODUCTION SITE
Route Henri Stephan, 2 - 1762 - Givisiez - Suisse

Bureau Veritas Italia S.p.A. certifies that the above organization has been audited and found to be in accordance for welding requirements of the level:

CL 1

Certificate awarded in accordance to:
EN 15085-2

Scope*:

Manufacturing of components and parts for rail industry (without design of welded parts)

***See Appendix "1" for range of certification and welding coordinator(s)**

Original Emission Date:	29/11/2018
Last Emission Date:	29/11/2018
Expiration Date:	28/11/2021

The validity is subject to the positive outcome of the mandatory follows up and to the resolution of the prescriptions referred to in the reports, to be carried out within the prescribed deadlines, under penalty of suspension of the certificate.

Validity is related to the positive outcome of the annual surveillance, to check this certificate validity please refer to website: www.bureauveritas.it. Further clarifications regarding the scope of this certificate and the applicability of standard's requirements may be obtained by consulting the organisation.

RAIL General Manager

Certificate N°: 1096-001 EN

Bureau Veritas Italia S.p.A. - Viale Monza 347, 20126 Milano - ITALIA



PRD N° 009B - ISP N° 006E

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC mutual Recognition Agreements



Appendix 1/1 annexed to certificate
Bureau Veritas Italia S.p.A.

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Range of Certification

Welding Process*	Materials **	Thickness (mm)	Diameter (mm)	Remarks
135	1.2	≥ 1.4	≥ 25	FW Single layer Throat tk. 2,2 +6
135	1.2	≥ 3	≥150	FW Multy layer Throat tk. unlimited
138	1.2	≥ 5	≥ 25	FW Single layer Throat tk. Only 5 mm
138	1.2	≥ 5	≥150	FW Multy layer Throat tk. unlimited
135	2.1	3.5 - 10	≥ 25	FW Single layer Throat tk. Only 1 mm
135	2.1	3 - 10	≥150	TW
135	1.2	3 - 30	≥150	BW ssnb
135	1.2	3 - 70	≥150	BW bs
135	1.3	3 - 60	≥150	BW ssnb
135	2.1	3 - 10	≥150	BW ssnb
138	1.2	10 - 40	≥150	BW ssnb

*) EN ISO 4063; **) CEN ISO/TR 15608

Welding Coordinator(s)

Name, Surname	Function	Level	Qualification
Pierre ATHANASIADES	RWC	Level A	IWE n° IWE FR 00067
Reto SCHNEIDER	DWC	Level A	BV Approval
Sandro BURG	DWC	Level A	BV Approval

Esecuzione Attività/ Activity Execution

At its own workshop	YES
At external workshops	NO
With mobile workshops	NO

